

Date: Thursday, 12/1/2005 3:11:36 PM  
 User: Linda Lacelle

## Process Sheet

|                       |                                       |                  |                    |
|-----------------------|---------------------------------------|------------------|--------------------|
| Customer              | : CU-DAR001 Dart Helicopters Services | Drawing Name     | : RESERVOIR BOTTLE |
| Job Number            | : 25072 -2                            |                  |                    |
| Estimate Number       | : 10797                               |                  |                    |
| P.O. Number           | : N/A                                 | Part Number      | : K358044001       |
| This Issue            | : 12/1/2005 S.O. No. : N/A            | Drawing Number   | : N/A              |
| Prsht Rev.            | : NC                                  | Project Number   | : N/A              |
| First Issue           | : N/A Type : PURCHASED PARTS          | Drawing Revision | : N/A              |
| Previous Run          | : 24643                               | Material         | : N/A              |
| Written By            | : SEE COMMENT BELOW                   | Due Date         | : 12/8/2005        |
| Checked & Approved By | : SEE COMMENT BELOW                   | Qty:             | 4 Um: Each         |
| Comment               | : Est Rev:A 03.09.11 New issue KJ/DS  |                  |                    |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |    |            |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



## Comment: PURCHASING

Issue P/O: 115 to Luxfer

P/N: L62W-001 Hoop Wrapped Cylinder

6.89" O.D x 20.75" long

Volume = 549 cu in Weight = 16.5 lbs Service Pressure = 3000 psi

Thread size = 1.125-12 UNF

Certificate of conformity is required

|     |            |                 |
|-----|------------|-----------------|
| 2.0 | K358044001 | Bottle L62W-001 |
|-----|------------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Kwik Float Cylinders

|     |             |                       |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



## Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



## Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

3.6 Inspect level 6

3c prime + paint

3d Inspect level 14

06-01-20

06 01 20

06 01 20

Date: Thursday, 12/1/2005 3:11:36 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESERVOIR BOTTLE

Job Number: 25072

Part Number: K358044001

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Sgt 06/01/25

(Y)

12/01/24

Job Completion





# Luxfer Gas Cylinders

A Division of Luxfer Inc.  
3016 Kansas Avenue • Riverside • CA 92507  
Telephone (951) 684-5110 • Fax (951) 328-1117  
www.luxfercylinders.com



## PACKING LIST

### Shipping Address

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

### Information

Document No. 80100318  
Document Date 01/22/2006  
PO No. P000000115  
PO Date 12/02/2005  
Sales Order No./Date 54176 12/02/2005  
Customer No. 3464  
Shipping Conditions Standard  
Terms of Delivery FOB LUXFER PLANT, COLLECT  
  
Gross Weight 133.000 LB  
Net Weight 59.600 LB  
Volumes 3.400 FT3

1 of 1

### Shipping Details

| Item | Material Description  | Storage Location | Quantity | Weight     |
|------|---|------------------|----------|------------|
| 0010 | <p><b>CERTIFICATE OF CONFORMANCE REQUIRED W/SHIPMENT</b><br/> <b>TEST REPORTS REQUIRED WITH SHIPMENT</b><br/> <b>SHIP VIA: BAX GLOBAL OVERNIGHT - 800 204-7641</b><br/> <b>CHARGE TO ACCT # 152700912</b><br/> <b>BAX GLOBAL</b><br/> <b>OVERNIGHT SERVICE</b><br/> <b>PICK UP #8147847</b></p> <p>L62W-001<br/>CYLINDER, ALUMINUM FIBERWRAPPED, 62 CF</p> <p>Plant : 3<br/>           BASE MODEL L62W<br/>           SERVICE PRESSURE 4500 PSI<br/>           SURFACE FINISH HOOPWRAPPED WITH FIBERGLASS<br/>           THREAD 1.125-12 UNF 2B, STD GLAND<br/>           INTERNAL FINISH THERMO CLEANED<br/>           LABEL CUSTOM LABEL APPLIED<br/>           APPROVING AUTHORITY DOT/TC - USA DOT/TRANS CANADA</p> | 1                | 4 EA     | 133.000 LB |
| 0020 | <p>TEST REPORT<br/>GOVERNMENT INSPECTION REPORT</p> <p>Plant : 3</p>  |                  | 1 EA     |            |



**Luxfer® Gas Cylinders Composite Cylinder Division**

### CERTIFICATE OF CONFORMANCE

**CUSTOMER:** Dart Aerospace  
1270 Aberdeen Street  
Hawkesbury ON K6A1K7  
Canada

**DATE:** 01/19/06

**CUSTOMER P.O. NO. :** PO00000115

**LUXFER S.O. NO. :** 54176

**CUSTOMER DRAWING NO. :** N/A

**REV. NO. :** N/A

| ITEM | LUXFER<br>PART NO. | REV | SAMPLE PLAN | DESCRIPTION                                | QUANTITY |
|------|--------------------|-----|-------------|--|----------|
| 1    | L62W-001           | B   | N/A         | COMPOSITE CYLINDERS<br>9.0 Liter / 207 Bar | 4        |

|                        |                     |
|------------------------|---------------------|
| <b>PREFIX:</b>         | WS                  |
| <b>SERIAL NUMBERS:</b> | 5188,5187,5189,5192 |

We hereby certify that all materials of construction, processes of manufacture, required inspections and tests meet all applicable specification requirements. Material certifications, inspection and test results are available for review. We also certify that the above listed product items satisfactorily meet all purchase order, drawing and specification requirements for the revisions identified except for the following:

|                    |      |
|--------------------|------|
| <b>EXCEPTIONS:</b> | NONE |
|--------------------|------|

**SIGNED:**

**TITLE :** Luxfer Representative

**DATE:** 01/19/06

3016 Kansas Ave.  
Riverside, CA  
92507 USA  
Tel: (909)-684-5110

**Setting the Standard Worldwide®**

CCD-11-96-33